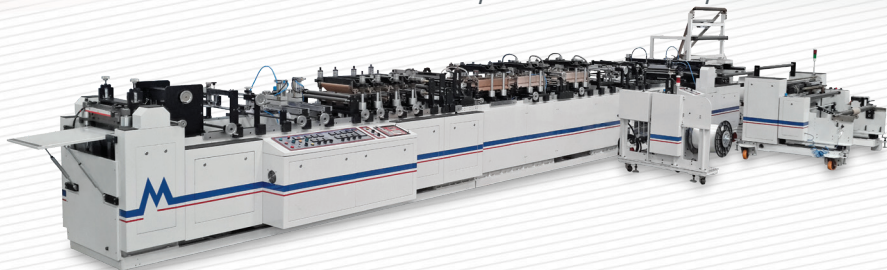




Stand-up Zipper Pouch Maker

WIN 400 PM / WIN 500 PM / WIN 610 PM



The Machine is combination of simplicity, flexibility and performance. It is the only pouch maker which has flexibility to produce Center seal, Three side seal, Stand up Zipper and Five Side Seal Pouches on the same platform at significantly low investment.

SPECIFICATIONS	WIN 400 PM		WIN 500 PM		WIN 610 PM	
Types of Films	Laminates of PET+PE, MET PET+PE, CPP+BOPP ***					
Processing Data	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
Film Reel Diameter (mm)	--	600#	--	600#	--	600#
Lay-flat Sheet Width (mm)	200	800	300	1000	400	1200
Film Thickness (microns)	40	140	40	140	40	150
Pouch Width (mm)	100	400	150	500	200	600
Draw Length (mm) - Without Skip	75*	410	75*	450	75*	500
Draw Length (mm) - With Skip	200*	820	200*	900	200*	1000
Maximum Speed** (cys./min.)	160 / 200		160 / 200		200	
Motors						
Off-Wind	AC Motor		AC Motor		AC Motor	
Film Index	AC Brushless Servo Motor		AC Brushless Servo Motor		AC Brushless Servo Motor	
Secondary Index	AC Brushless Servo Motor		AC Brushless Servo Motor		AC Brushless Servo Motor	
Rear Index	AC Brushless Servo Motor		AC Brushless Servo Motor		AC Brushless Servo Motor	
Main Motor (Long Seal/Transverse Seal)	AC Motor or AC Servo Motor		AC Motor or AC Servo Motor		AC Brushless Servo Motor	
Shearing Assembly (Cutting)	Pneumatic or AC Servo Motor		Pneumatic or AC Servo Motor		AC Brushless Servo Motor	
General						
Electrical Power ##	AC, 3 Phase, 415 ± 6% Volt, 50 Hz					
Connected Load	16		16		22	
	(10 sq.mm 4 Core Copper Cable, 63 Amp. TPN - MCB)					

* With limitation of Stacking quality.

** Depending on Types of Bag, Material, Thickness, Width & Draw-length.

*** Depending on material or subject to trial.

Wide range of Unwind options are available. ## Special Power Supply Condition on request.

ATTACHMENTS

- Unwinders
- Film Folding Device
- Centre Fin Seal / Lap Seal
- Five Side Seal
- Various Punches
- Zipper Attachment
- Plain / Printed Insert Gusset System
- Multi-web Registration System
- Shape Pouch System
- Customer Special Requirement

